

# PINTURAS JUNO

DATA SHEET  
INDUSTRIAL DIVISION

**BLACK BITUMINOUS VARNISH**

**CODE: 87700**

## DESCRIPTION

This product is based on tars distilled from petrol and natural bituminous compounds.

## USAGE

Suitable as anti-corrosive protection for metallic surfaces and other materials located in wet environments, such as chassis and tubes, tanks, timber, etc.

Its application obtains a relatively hard gloss film.

It can also be used as undercoat on cement surfaces for sealed bituminous finishes.

## CHARACTERISTICS

Finish.....	Gloss
Colour.....	Black
Viscosity.....	Min. 80" S/FR1002
Density.....	0.95 ± 0.05 g/cc S/FR1001
Drying time .....	To the touch: 40 minutes
Second coat.....	Min. 24 hours
Diluent.....	<b>D-17</b>
VOCs.....	Max 600 g/l
Volume solids.....	56.5% theoretical
Flash point.....	25°C approx.
Theoretical coverage.....	11 m <sup>2</sup> / l / coat for 50 dry microns

## SURFACE PREPARATION

**IRON SURFACES:** Use mechanical cleaning equipment to achieve a surface complying with the **Swedish Standard SIS 055900**, grade ST3; or sandblast to grade SA2 and occasionally SA1, depending on the surface condition and on economic factors.

Fully removing calamine is essential to obtain optimal protection conditions.

**CEMENT SURFACES:** Once washed, light blasting or mechanical cleaning is needed to obtain a dry and stable substrate. The surface must be clean and free of grease in all cases. Special additives must be used with this product if applied to wet surfaces.

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**JUNO**

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## APPLICATION PROCEDURE

Brush and spray gun. Occasionally dilute 5-10% of **D-17 Solvent** to achieve the correct application viscosity. It can also be applied by submersion in case of small parts.

## CLEANING

D-17 solvent

## REPAINTING

For paints based on petrol-distilled or natural bituminous products.

It can be applied over paints rich in zinc, **WASH PRIMER (SOLDER PRIMER) and Glytherophthalic resins**. Repaint using acrylic-emulsion type finish and occasionally Glytherophthalic paints. It is not compatible with coal derivative bituminous products .

## OBSERVATIONS

Stir the recipient contents thoroughly until evenly mixed.

BARNIZ BITUMINOSO /2

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