

# PINTURAS JUNO

DATA SHEET  
INDUSTRIAL DIVISION

**DYNAPOK HB PRIMER  
THICK COAT POLYAMIDE 2/C**

**CODE: 22725**

## DESCRIPTION

This two-component primer is based on high-body Epoxy as binding agent and Zinc Phosphate pigments; free from Lead and Chromates, resistant to chemicals and marine and industrial environments.

## USAGE

Use as primer for the protection of metal and steel surfaces; also suitable as middle coat in **DYNAPOK** and **POXEMYC** systems, always according to specifications.

## CHARACTERISTICS

RATIO OF MIXTURE	WEIGHT	VOLUME
COMPONENT A	6.6	4.26
COMPONENT B	1	1

Finish.....	Semi-matt
Colour.....	Reddish brown
Mixture viscosity .....	30-60 PS
Mixture density .....	1.33 ± 0.05 g/cc S/FR1001
Drying time .....	To the touch: 30 minutes
Second coat.....	4 hours
Diluent.....	D-90
Volume solids.....	53% theoretical
Flash point.....	18° C
Theoretical coverage.....	8.83 m <sup>2</sup> / Lt for 60 microns
Mixture life.....	8 hours
Induction time.....	15 minutes at 20°C
Minimum temperature of use .....	Not below 5°C
Degree of hygrometry.....	Below 80%
VOCs.....	440 g/l

.../...

**JUNO**

INDUSTRIAS JUNO, S.A

Bº Urioste, 64 - 48.530 Ortuella ( Vizcaya) Tel 94-664 15 11 -Fax 94-664 17 53  
E-MAIL:pinturasmarina@juno.es

## SURFACE PREPARATION

Steel surfaces: Sandblast surfaces to achieve grade Sa 2½ of Swedish Standards SIS 05 59 00 -1967.

## APPLICATION PROCEDURE

Apply to clean and dry surfaces at temperatures above dew point .  
Mix the two components and once evenly mixed, wait for 15 minutes before applying the mixture.

Apply preferably with a spray gun, and use a brush for retouching.  
Dilute the mixture with **EPOXI SOLVENT (50701)** to suitable application viscosity.

## CLEANING

EPOXI SOLVENT (50701).

## REPAINTING

Minimum: 4 hours for two-component systems.  
Maximum: 48 hours  
Repaint mainly with Epoxy or Polyurethane middle coats.

## COMPATIBILITY BETWEEN COATS

Excellent compatibility with Epoxy & Polyurethane systems.

IMPRIM. DYNAPOK POLIAMIDA /2

Date: January 2007/Revision: 4

---

**NB:** Our technical instructions and advice, whether oral, in writing or through tests are given in good faith and to the best of our knowledge. However, it must only be construed as an indication **WITHOUT LIABILITY** even in regard to possible third-party industrial property rights, and this does not exempt the customer from testing the supplied products in order to verify their suitability for the procedures and purposes intended. The application, use and processing of the products supplied by us are carried out outside and beyond our control, and therefore, constitute the exclusive responsibility of the customer. If, however, there were any grounds to consider any liability on our part, this will be limited, regardless of the damage and loss, to the strict value of the goods supplied by us and used by the customer. It is understood that we guarantee the absolute quality of our products according to our General Sale and Supply Conditions.

The logo for JUNO, consisting of the word "JUNO" in white, bold, uppercase letters centered within a red square.

**INDUSTRIAS JUNO, S.A**

Bº Urioste, 64 - 48.530 Ortuella ( Vizcaya) Tel 94-664 15 11 -Fax 94-664 17 53  
E-MAIL:pinturasmarina@juno.es