

PINTURAS JUNO

DATA SHEET INDUSTRIAL DIVISION

DYNAPOK TAR EPOXY 2/C

CODE: 7850

DESCRIPTION

This paint consists of a two component system – base and catalyst. It is specifically formulated to achieve maximum resistance, adherence and mechanical properties. It can be repainted after 18 hours from application.

USAGE

It protects metal surfaces subject to continuous or alternate immersion in fresh water or salt water, highly corrosive atmospheres, and aggressive alkali and moderately acidic chemicals immersion.

CHARACTERISTICS

RATIO OF MIXTURE	WEIGHT	VOLUME
COMPONENT A	6.66	4.76
COMPONENT B	1	1

Finish.....	Gloss
Colour.....	Black
Mixture viscosity.....	40-60 Poises S/FR 1007
Mixture density.....	1.25 ± 0.05 g/cc S/FR1001
Drying time	To the touch: 2 hours
Second coat.....	Minimum 18 hours
Diluent.....	D-90
VOCs.....	350 g/l
Solids in volume	66% theoretical
Flash point	22°C approx.
Theoretical coverage.....	7 m ² / L for 100 microns
Mixture life.....	8 hours
Induction time.....	Minimum 15 minutes at 20°C
Minimum temperature of use	Not below 5°C
Degree of hygrometry.....	Below 80%

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INDUSTRIAS JUNO, S.A

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SURFACE PREPARATION

IRON SURFACES: Mechanical cleaning to obtain a surface in compliance with grade ST3 of Swedish Standard 055900/1967, or sandblasting to grade Sa 2½ and occasionally lower according to the surface condition.

Fully removing calamine is essential to obtain optimal protection conditions.

CEMENT SURFACES: Once washed, light blasting or mechanical cleaning is needed to obtain a dry and stable substrate.

The surface must be clean and free of grease in all cases.

APPLICATION PROCEDURE

Airless spray gun. Roller and brushes are not recommended.

Mix the two components at 100/15 ratio, blend well and wait for 15 minutes before applying with brush. For spray gun applications, dilute with **D-90** till perfectly atomised.

Brush applications can achieve 100 micron thickness per coat. For air-less spray gun application, dilute 5% **D-90**.

Prepare only the amount of paint to be used during the session, as after 8 hours the mixture begins to gel.

REPAINTING

Suitable for repainting coats rich in Zinc with Epoxy or Vinyl binders. **SHOP PRIMER, WASH PRIMER** type **SOLDER PRIMER**. Once grinded, apply on Polyurethane primers or finishes. It can be repainted to improve the surface appearance with Epoxy, Polyurethane or Vinyl finished rich in Aluminium.

DYNAPOK ALQUITRAN/2

Date: March 2007/Revision: 3

NB: Our technical instructions and advice, whether oral, in writing or through tests are given in good faith and to the best of our knowledge. However, it must only be construed as an indication **WITHOUT LIABILITY** even in regard to possible third-party industrial property rights, and this does not exempt the customer from testing the supplied products in order to verify their suitability for the procedures and purposes intended. The application, use and processing of the products supplied by us are carried out outside and beyond our control, and therefore, constitute the exclusive responsibility of the customer. If, however, there were any grounds to consider any liability on our part, this will be limited, regardless of the damage and loss, to the strict value of the goods supplied by us and used by the customer. It is understood that we guarantee the absolute quality of our products according to our General Sale and Supply Conditions.

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