

Technical Data Sheet

R-PRIMER

Product Code: 22114 Enamels/Primers



DESCRIPTION

Synthetic economical primer. Formulated with alkyd resins and iron oxides giving a high level of coverage. Ideal for preparing and protecting iron surfaces.

USE: INTERIOR - EXTERIOR

Recommended as a primer for ferric surfaces allowing repaint with a wide range of synthetic topcoats.

PROPERTIES

- High coverage level
- Excelente preparation for metal surfaces Economical primer
- Repaintable with synthetic enamels.
- Excellent brushability

Finish: Matt

Colour: RED, GREY

Viscosity: Minimum 25 P S/FR1007

Density:

RED: 1,40 ± 0,15 S/FR1001 gr/cc

GREY: 1,29 ± 0,15 S/FR1001 gr/cc

Drying: Touch dry in 40 minutes

Minimum repaint time: 8 hours

Maximum repaint time: 8 days

Thinner: D-17

Coverage: 8 m²/L (per coat)

Flash Point: Inflammable 25 °C

VOC Content : Maximum 500 g/l

22114 RED

22119 GREY



Format: 4 L/ 15 L

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JUNO

SURFACE PREPARATION

IRON & STEEL SURFACES. Must be free of grease, rust and calamine, dust, grease and old paint. For good protection blast to Sa 2 ½ according to ISO 8501-1.

ALUMINIUM AND GALVANIZED. This product is not recommended.

GENERAL RECOMMENDATIONS

Stir contents well ensuring complete homogenization. Apply on consistent, clean and completely dry surfaces. The need to dilute the product depends on the porosity and condition of the support.

Do not apply to substrates at temperature below 5°C or excessively hot surfaces.

Dilution depends on surface porosity and condition.

AMBIENT CONDITION. Do not apply on to surfaces that are overly heated or on surfaces with temperature below 5°C. Surface temperature must be at least 3°C above the dew point. Relative humidity must not exceed 80%. Do not apply when risk of rain or strong wind.

APPLICATION METHOD. Brush or Roller: Undiluted or thinned with 5% of **D-17 (Product Code 50.004)**. Spraying: Dilute with 10 - 15 % of **D-17 Thinner (Product Code 50.004)**.

CLEANING Clean stains and work tool using **D-17 Thinner (Prod.Code 50.004)**

SEGURIDAD Y MEDIO AMBIENTE

This product is a solvent based product, hence good air ventilation and proper protection measures must be employed. Avoid sources of ignition. Minimize product waste by estimating the real amount needed, taking into account the m2, porosity and texture of the substrate. Store surplus material in a ventilated, dry place. The container must be clean and of adequate size for the quantity of product left over. Close containers carefully and keep them upright to prevent spills. Preserve containers from frost, high temperatures and direct exposure to the sun. Store unused product for new use and to reduce environmental effects. Do not eat, drink or smoke during the preparation and application of the product. Surface preparation and application operations must be carried out with appropriate safety measures. For more information consult the Material Safety Data Sheet. In case of contact with eyes, rinse with plenty of clean water. Keep out of the reach of children. Do not discharge into drains or the environment. Dispose to an authorized waste collection point. Consult your council about the correct recycling of both packaging and waste and leftover paint according to law and principles of environmental respect.