

SHOP PRIMER

CODE:26.100/24.7

DESCRIPTION

Polyvinyl- butiral- phenolic primer in combination with antirust pigments. .

USE

Recommended for use on steel and iron surfaces to obtain an effective protection between sandblasting or deburring and the definitive paint coat. . It also performs well on alloy light polished surfaces as well as on copper and lead surfaces. Recommended as a primer for systems that have to withstand temperatures of 200°C maximum.

FEAUTURES

w	Finish	Satin
w	Color	Upon request
w	Viscosity		80-120 depending on the color poises S/FR1002
w	Density	0,94 +/- 0,05 gr/cc depending on the color S/ FR1001
w	Drying	From 1 to 10 min to the touch Drying time: 2 hours
w	Thinner	D-75
	Solids in volume		14% (depending on the color)
w	Flash point	-4°C
	Performance		9m ² /l/ coat per 15 microns
w	Content of Cov	740g/l.

SURFACES PREPARATION

Sand-blast until reaching degree indicated , normally SA 2 ½. on metallic iron or steel surfaces



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INSTRUCTIONS FOR USE

Using paint brush: according to viscosity supply or adding 5% of Primer solvent to compensate for quick evaporation-
Using air-free gun: diluting with 10-15% Primer solvent.

It can be used in automatic sandblasting facilities while using guns.
2 coats cannot be applied due to its phosphatising action nor can it be applied on old surfaces.
The thickness of the dried paint coat is 15 microns.

REPAINTING

All kinds of paints, of 1 or 2 components, can be used. It is not advisable to paint with nitrocellulose, chloro rubber, vinyl or with coal tar special paintings.

REPAINTING TIME

With classic systems: 12 hours
With solvent energetic paints let it dry for 7 days.
There is no repainting limit but it is advisable to repaint as soon as possible to avoid contaminations or damages.

WELDING

It does not affect the welding lines nor create pores. The edge of the welding line remains intact and flames do not spread. It does not produce steam or toxicity.

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The logo for JUNO, consisting of the word "JUNO" in white, bold, uppercase letters centered within a red square.

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