



European Technical Assessment

ETA 24/0685 of 07/08/2024

General Part

Technical Assessment Body issuing the ETA:

TECNALIA RESEARCH & INNOVATION

Trade name of the construction product

JUNOTherm® LR

Product family to which the construction product belongs

External Thermal Insulation Composite System with rendering on mineral wool (MW)

Manufacturer

INDUSTRIAS JUNO, S.A.
Barrio Saconi 10
E-48950 Erandio
Bizkaia (Spain)

Manufacturing plant

Plant JN

This European Technical Assessment contains

22 pages including 2 Annexes which form an integral part of this assessment.

This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of

EAD 040083-00-0404 External Thermal Insulation Composite Systems (ETICS) with Rendering

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Specific parts

1. Technical description of the product

This product is an ETICS (External Thermal Insulation Composite System) with rendering – a kit comprising components which are factory-produced by the manufacturer or component suppliers. The ETICS manufacturer is ultimately responsible for all components of the ETICS specified in this ETA (European Technical Assessment).

The ETICS kit comprises a prefabricated insulation product of mineral wool (MW) mechanically fixed onto the wall and bonded by a supplementary adhesive. The methods of fixing and the relevant components are specified in Table 1. The insulation product is faced with a rendering system consisting of one or more layers (site applied), one of which contains reinforcement. The rendering is applied directly to the insulating panels, without any air gap or disconnecting layer.

The ETICS may include special fittings (e.g., base profiles, corner profiles) to treat details such as connections, apertures, corners, parapets, sills, etc. Assessment and performance of these components is not addressed on this ETA; however the ETICS manufacturer is responsible for adequate compatibility and performance within the ETICS when the components are delivered as a part of the kit.

The components of the kit are:

	Components	Coverage (kg/m ²)	Thickness (mm)
	Mechanically fixed ETICS and supplementary adhesive. According to ETA holder's prescriptions, the minimal bonded surface shall be 40%. National application documents shall be taken into account.		
Insulation material with associated method of fixing	Insulation product:		
	<ul style="list-style-type: none"> Factory prefabricated mineral wool (MW) panels according to EN 13162. See Annex 1. 		50-200
	Fixings		
	<ul style="list-style-type: none"> Plastic anchors for fixing ETICS according to EAD 330196-01-0604. Lengths according to MW board thickness. See Annex 1. 		
	Adhesive:		
	<ul style="list-style-type: none"> Mortero MRT-200 Cement-based mortar in powder requiring addition of 24%-26 wt water. According to EN 998-1. Mortero MRT-100 Cement-based mortar in powder requiring addition of 24-26 % wt water. According to EN 998-1. 	3.5-4.5 (powder)	2.0-3.0
		3.5-4.5 (powder)	2.0-3.0
Base Coat	<ul style="list-style-type: none"> Mortero MRT-200 Cement-based mortar in powder requiring addition of 24-26 % wt water. According to EN 998-1. 	4-5 (powder)	2.5-3.5
Glass fibre meshes	<ul style="list-style-type: none"> Alkali resistant glass fibre mesh with mass per unit area of about 160 g/m² and mesh size of 3.5 x 3.8 mm. 	--	--
	<ul style="list-style-type: none"> Alkali resistant glass fibre mesh with mass per unit area of about 330 g/m² and mesh size of 6.0 x 6.0 mm. 	--	--
Key coat	<ul style="list-style-type: none"> EVOKRIL Fondo Acrylic binder based pigmented primer. 	0.2-0.25	--

	Components	Coverage (kg/m ²)	Thickness (mm)
Finishing coat	<ul style="list-style-type: none"> Mortero acrílico EVOKRIL 0.7 External render based on acrylic binders. Ready to use paste. Particle size 0.7 mm. Floated finishing aspect. According to EN 15824. 	1-2	0.7-1.0
	<ul style="list-style-type: none"> Mortero acrílico EVOKRIL 1.0 External render based on acrylic binders. Ready to use paste. Particle size 1 mm. Floated finishing aspect. According to EN 15824 	1-2	1.0-1.5
	<ul style="list-style-type: none"> Mortero acrílico EVOKRIL 1.5 External render based on acrylic binders. Ready to use paste. Particle size 1.5 mm. Floated finishing aspect. According to EN 15824. 	2-3	1.5-2.0
	<ul style="list-style-type: none"> Mortero SLX EVOKRIL 0.7 External render based on acrylic/siloxane binders. Ready to use paste. Particle size 0.7 mm. Floated finishing aspect. According to EN 15824. 	1-2	0.7-1.0
	<ul style="list-style-type: none"> Mortero SLX EVOKRIL 1.0 External render based on acrylic/siloxane binders. Ready to use paste. Particle size 1 mm. Floated finishing aspect. According to EN 15824. 	1-2	1.0-1.5
	<ul style="list-style-type: none"> Mortero SLX EVOKRIL 1.5 External render based on acrylic/siloxane binders. Ready to use paste. Particle size 1.5 mm. Floated finishing aspect. According to EN 15824. 	2-3	1.5-2.0
Ancillary materials	Base profiles: <ul style="list-style-type: none"> L shaped aluminium profiles and associated fixings. Thickness according to MW board thickness. Length approx. 2500 mm Supplementary profiles: <ul style="list-style-type: none"> Polyvinyl chloride (PVC) or aluminium profiles for corners, expansion joints, junctions with doors and windows, balconies, etc.). 	Remain under the ETA holder responsibility	

Table 1: Components JUNOTherm® LR.



2. Specification of the intended use(s) in accordance with the applicable European Assessment Document (hereinafter EAD)

2.1. Intended use

This ETICS is intended for use as external insulation of building walls. The walls are made of masonry (bricks, block, stones...) or concrete (cast on site or as prefabricated panels). The characteristics of the walls shall be verified prior to use of the ETICS, especially regarding conditions for reaction to fire classification and for fixing of the ETICS either by bonding or mechanically. The ETICS is designed to give the wall, to which it is applied, satisfactory thermal insulation.

The ETICS is made of non load-bearing construction elements. It does not contribute directly to the stability of the wall on which it is installed, but it can contribute to its durability by providing enhanced protection from the effect of weathering.

The ETICS can be used on new or existing (retrofit) vertical walls. It can also be used on horizontal or inclined surfaces which are not exposed to precipitation.

The ETICS is not intended to ensure the airtightness of the building structure.

The choice of the method of fixing depends on the characteristics of the substrate, which could need preparation and shall be done in accordance with the national instructions.

The provisions made in this ETA are based on an assumed working life of 25 years as minimum, provided that the conditions laid down in the sections below (manufacturing, transport, installation, use, maintenance, etc) are met. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but should only be regarded as a means for choosing the appropriate products in relation to the expected economically reasonable working life of the works.

2.2. Manufacturing

The ETA is issued for the ETICS, on the basis of agreed data/information, deposited at Tecnalía Research & Innovation, which identifies the ETICS that has been assessed and judged. Changes to the ETICS or the components or their production process, which could result in this deposited data/information being incorrect, shall be notified to Tecnalía Research & Innovation before the changes are introduced. Tecnalía Research & Innovation will decide whether or not such changes affect the ETA and consequently the validity of the CE marking on the basis of the ETA and, if so, whether further assessment or alterations to the ETA shall be necessary.

2.3. Design and installation

The ETICS is installed on site. The installation instructions, including special installation techniques and provisions for the qualification of the personnel, are given in the manufacturer's technical documentation. It is responsibility of the manufacturer to guarantee



that the information about design and installation are easily accessible to the concerned people.

2.4. Packaging, transport and storage

The information on packaging, transport and storage is given in the manufacturer's technical documentation. It is responsibility of the manufacturer to ensure that this information is easily accessible for the concerned people.

2.5. Use, maintenance and repair

The finishing coat shall normally be maintained in order to fully preserve the ETICS's performance.

Maintenance includes at least:

- Visual inspections of the ETICS.
- The repairing of localised damaged areas due to accidents.
- The application of various products or paints, possibly after washing or ad hoc preparation.

Necessary repairs should be performed as soon as the need has been identified.

It is important to be able to carry out maintenance as far as possible using readily available products and equipment, without spoiling appearance. Only products which are compatible with the ETICS shall be used.

The information on use, maintenance and repair is given in the manufacturer's technical documentation. It is the responsibility of the manufacturer to ensure that this information is made know to the concerned people.



3. Performance of the product and references to the methods used for its assessment

The assessment for the intended use of this ETICS according to the Basic Work Requirements, were carried out in compliance with the EAD 040083-00-0404 “External Thermal Insulation Composite Systems (ETICS) with Renderings”, edition January 2019, (hereinafter referred as “EAD”).

Safety in case of fire (BWR 2)

3.1 Reaction to fire (EAD 040083-00-0404, Clause 2.2.1)

3.1.1 Reaction to fire of ETICS (EAD 040083-00-0404, Clause 2.2.1.1)

Components	Max. organic content/Max. heat of combustion	Flame retardant content
Adhesive (MRT-100/MRT-200)	<3.21% / --	No flame retardant
Insulation (MW)	--	
Base Coat (MRT-200)	<3.21% / 0 MJ/kg	
Glass Fibre Mesh (160 g/m ²)	-- / 5.8 MJ/kg	
Glass Fibre Mesh (330 g/m ²)	-- / 5.66 MJ/kg	
Key Coat (EVOKRIL Fondo)	<13% / 6.51 MJ/kg	
Finishing Coat (EVOKRIL 0.7/EVOKRIL 1.0/EVOKRIL 1.5/SLX EVOKRIL 0.7/SLX EVOKRIL 1.0/SLX EVOKRIL 1.5)	<10% / --	

Table 2: Organic content, heat of combustion and flame retardant content of JUNOTherm® LR components.

The reaction to fire according to EN 13501-1 of JUNOTherm® LR with mesh of 160 g/m², is class B-s2, d0. For JUNOTherm® LR with glass fibre mesh of 330 g/m²: performance not assessed.

Note: A European reference fire scenario has not been laid down for facades. In some Member States, the classification of ETICS according to EN 13501-1 might not be sufficient for the use in facades. An additional assessment of ETICS according to national provisions (e.g., on the basis of a large-scale test) might be necessary to comply with Member State regulations, until the existing European classification system has been completed.

3.1.2 Reaction to fire of thermal insulation material (EAD 040083-00-0404, Clause 2.2.1.2)

The reaction to fire of thermal insulation material according to EN 13501-1 is class A1.

3.1.3 Reaction to fire of PU foam adhesive (EAD 040083-00-0404, Clause 2.2.1.3)

Not relevant.

3.2 Facade fire performance (EAD 040083-00-0404, Clause 2.2.2)

Performance not assessed.





3.3 Propensity to undergo continuous smouldering (EAD 040083-00-0404, Clause 2.2.3)

Performance not assessed.

Hygiene, health and environment (BWR 3)

3.4 Content, emission and/or release of dangerous substances (EAD 040083-00-0404, Clause 2.2.4)

Performance not assessed.

3.5 Water absorption (EAD 040083-00-0404, Clause 2.2.5)

3.5.1 Water absorption of the base coat and the rendering system

Base Coat	Rendering	Water absorption (kg/m ²)	
		After 1 hour	After 24 hours
MRT-200	Without rendering	0.03	0.10
	With rendering (EVOKRIL 0.7/EVOKRIL 1.0/EVOKRIL 1.5/SLX EVOKRIL 0.7/SLX EVOKRIL 1.0/SLX EVOKRIL 1.5)	0.10	0.17

Table 3: Water absorption (capillarity test).

3.5.2 Water absorption of the thermal insulation product.

Water absorption of the thermal insulation product has been obtained from the DoP of the thermal insulation panels according to EN 13162. See Annex 1 for declared values.

3.6 Hygrothermal behaviour (EAD 040083-00-0404, Clause 2.2.6)

The hygrothermal performance was tested on the wall. Additional finishing layers have been tested according to clause 2.2.20.2.

None of the following defects occurred on the assessed external renderings or the base coat during and after the hygrothermal cycles:

- Blistering or peeling of any finishing coat.
- Failure or cracking associated with joints between insulation product boards or profiles fitted with ETICS.
- Detachment of the render coat.
- Cracking allowing water penetration to the insulating layer (normally ≤ 0.2 mm).

Therefore, the ETICS is considered resistant to hygrothermal cycles.





3.7 Freeze-thaw behaviour (EAD 040083-00-0404, Clause 2.2.7)

Water absorption of the base coat and all the finishing coats is lower than 0.5 kg/m² after 1 hour and 24 hours. Based on these test results, the system can be considered freeze-thaw resistant and there is no need for further testing.

3.8 Impact resistance (EAD 040083-00-0404, Clause 2.2.8)

Composition of the system		Category of use
Insulation + reinforced base coat+ key & finishing coat	MW panel + base coat MRT-200 + glass fibre mesh 160 g/m ² + key coat EVOKRIL Fondo + finishing coat EVOKRIL	II

Table 4: Impact resistance.

3.9 Water vapour permeability (resistance to water vapour diffusion) (EAD 040083-00-0404, Clause 2.2.9)

3.9.1 Water vapour permeability of the rendering system

Composition of the system	Thickness (m)	Equivalent air thickness S _d (m)
Base coat MRT-200 + glass fibre mesh 160 g/m ² + key coat EVOKRIL Fondo + finishing coat EVOKRIL ⁽¹⁾	0.006	0.4

Table 5: Water vapour permeability of the rendering system.

(1) Result obtained with reference EVOKRIL 1.5

3.9.2 Water vapour permeability of thermal insulation product

Water vapour permeability of the thermal insulation product has been obtained from the DoP of the thermal insulation panels according to EN 13162. See Annex 1 for declared values.





Safety and accessibility in use (BWR 4)

3.10 Bond strength

3.10.1 Bond strength between base coat and thermal insulation product (EAD 040083-00-0404, Clause 2.2.11.1)

Composition	Initial State		After hygrothermal cycles		After freeze/thaw cycles	
	Minimum value	Mean value	Minimum value	Mean value	Minimum value	Mean value
MW panel + base coat MRT-200 + glass fibre mesh 160 g/m ²	11 kPa	14 kPa	3 kPa	4 kPa	Test not performed (system is considered freeze thaw resistant)	

Table 6: Bond strength between base coat and insulation product.

Rupture type: all tests, cohesive break in the insulation material.

3.10.2 Bond strength test between adhesive and substrate (EAD 040083-00-0404, Clause 2.2.11.2)

Not relevant.

3.10.3 Bond strength test between adhesive and insulation product (EAD 040083-00-0404, Clause 2.2.11.3)

Not relevant.

3.11 Fixing strength (transverse displacement strength) (EAD 040083-00-0404, Clause 2.2.12)

Not relevant.

3.12 Wind load resistance of ETICS (EAD 040083-00-0404, Clause 2.2.13)

3.12.1 Pull-through test (EAD 040083-00-0404, Clause 2.2.13.1)

Fixing description	Trade name	See Annex 1
	Plate diameter	60 mm
MW panels (see Annex 1)	Thickness	≥ 50 mm
	Tensile strength perpendicular to the face	≥ 7.5 kPa
Failure load (dry condition)	Anchor not placed at the panel joints (R _{panel})	305 N (minimum) 355 N (average)
	Anchor placed at the panel joint (R _{joint})	170 N (minimum) 254 N (average)

Table 7: pull-through test of fixings.

Pull through test on wet conditions: performance not assessed.



3.12.2 Static foam block test (EAD 040083-00-0404, Clause 2.2.13.2)

No performance assessed.

3.12.3 Dynamic wind up-lift (EAD 040083-00-0404, Clause 2.2.13.3)

No performance assessed.

3.13 Tensile test perpendicular to the faces of thermal insulation product (EAD 040083-00-0404, Clause 2.2.14)

Tensile strength of thermal insulation product in dry conditions has been obtained from the DoP of the thermal insulation panels according to EN 13162. See Annex 1 for declared value.

Tensile strength of thermal insulation product in wet condition has not been assessed.

3.14 Shear strength and shear modulus of elasticity test of ETICS (EAD 040083-00-0404, Clause 2.2.15)

No performance assessed.

3.15 Pull-through resistance of fixing from profiles (EAD 040083-00-0404, Clause 2.2.16)

Not relevant.

3.16 Render strip tensile test (EAD 040083-00-0404, Clause 2.2.17)

No performance assessed.

3.17 Shear strength and shear modulus of foam adhesives (EAD 040083-00-0404, Clause 2.2.18)

Not relevant.

3.18 Post expansion behaviour of foam adhesives (EAD 040083-00-0404, Clause 2.2.19)

Not relevant.



3.19 Bond strength after ageing (EAD 040083-00-0404, Clause 2.2.20)

3.19.1 Bond strength after ageing of finishing coats tested on the rig

Composition	After hygrothermal cycles		After freeze/thaw cycles	
	Minimum value	Mean value	Minimum value	Mean value
MW panel + base coat MRT-200 + glass fibre mesh 160 g/m ² + key coat EVOKRIL Fondo+ finishing coat EVOKRIL	3 kPa	4 kPa	Test not performed (system is considered freeze thaw resistant)	

Table 8: Bond strength after ageing of finishing coats tested on the rig.

Rupture type: all tests, cohesive break in the insulation material.

3.20 Mechanical and physical characteristics of the mesh (EAD 040083-00-0404, Clause 2.2.21)

		Tensile strength in as delivered state (N/mm)	Residual tensile strength after ageing (N/mm)	Relative residual strength after ageing, of the strength in the as delivered state (%)	Elongation in as-delivered state (%)	Elongation after ageing (%)
Glass fibre mesh 160 g/m ² , mesh size 3.5 x 3.8 mm	Warp	48	33	68.8	3.9	2.9
	Weft	50	38	76.0	4.0	3.0
Glass fibre mesh 330 g/m ² , mesh size 6.0 x 6.0 mm	Warp	90	56	62.2	4.5	2.8
	Weft	105	75	71.4	4.5	2.9

Table 9: Mechanical and physical characteristics of the meshes.

Protection against noise (BWR 5)

3.21 Airborne sound insulation of ETICS (EAD 040083-00-0404, Clause 2.2.22)

No performance assessed.





Energy economy and heat retention (BWR 6)

3.22 Thermal resistance and thermal transmittance of ETICS (EAD 040083-00-0404, Clause 2.2.23)

The additional thermal resistance provided by the ETICS (R_{etics}) to the substrate wall is calculated from the thermal resistance of the insulation product ($R_{\text{insulation}}$), determined as described in the appropriate harmonized standard (EN 13162 for MW insulation), and the tabulated R_{render} value of the render system (R_{render} is about 0.02 m²K/W).

$$R_{\text{etics}} = R_{\text{insulation}} + R_{\text{render}} \text{ [(m}^2\text{K)/W]}$$

The thermal bridges caused by mechanical fixing devices influence the thermal transmittance of the entire wall and shall be taken into account using the following calculation:

$$U_c = U + \Delta U \text{ [W/(m}^2\text{K)]}$$

With:

U_c = corrected thermal transmittance of the entire wall, including thermal bridges.

U = thermal transmittance of the entire wall, including ETICS, without thermal bridges.

$$U = \frac{1}{R_{\text{etics}} + R_{\text{substrate}} + R_{\text{se}} + R_{\text{si}}}$$

R_{etics} = thermal resistance of the ETICS [(m²K)/W]

$R_{\text{substrate}}$ = thermal resistance of the substrate wall [(m²K)/W]

R_{se} = external surface thermal resistance [(m²K)/W]

R_{si} = internal surface thermal resistance [(m²K)/W]

ΔU = correction term of the thermal transmittance for mechanical fixing devices.

$$\Delta U = X_p * n \text{ (for anchors)} + \sum \psi_i * \ell_i \text{ (for profiles)}$$

X_p = point thermal transmittance value of the anchor [W/K]. See Technical Report no 25. If not specified in the anchors ETA, the following values apply:

= 0.002 W/K for anchors with a plastic screw/nail, stainless steel screw/nail with the head covered by plastic material, and for anchors with an air gap at the head of the screw/nail.

= 0.004 W/K for anchors with a galvanized steel screw/nail with the head covered by a plastic material.

= 0.008 W/K for all other anchors (worst case).

n = number of anchors per m²

ψ_i = linear thermal transmittance value of the profile [W/(mK)]

ℓ_i = length of the profile per m²

Thermal resistance of ETICS is ≥ 1.0 (m².K)/W.



The value of thermal resistance of each insulation product shall be given in the manufacturer's documentation along with the possible range of thicknesses. In addition, the point thermal conductivity of anchors shall be given when anchors are used in the ETICS.

The range value of thermal resistance of thermal insulation product is from 1.22 (m².K)/W to 4.88 (m².K)/W (Values obtained from the DoP issued for thermal insulation).



4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to the European Commission Decision 1997/556/EC, amended by the European Commission Decision 2001/596/EC, system AVCP 2+ applies, except for uses subject to regulations in reaction to fire. For uses subject to regulations on reaction to fire, the applicable AVCP systems are 1 or 2+ depending on the conditions defined in the said Decision.

The AVCP systems are described in Annex V of Regulation (EU) N° 305/2011, as amended by Delegated Regulation (EU) N° 568/2014.

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the Assessment and Verification of Constancy of Performance (AVCP) system are laid down in the control plan deposited at Tecnalia Research & Innovation.

The Control Plan is a confidential part of the ETA and is only handed over to the notified body involved in the assessment and verification of constancy of performance.

Issued in Azpeitia, on 07/08/2024



Miguel Mateos

Innovation and Conformity Assessment Point

Tecnalia Research & Innovation



ANNEX 1 CHARACTERISTICS OF THE COMPONENTS

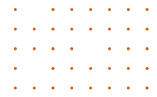
Detailed information on the chemical composition and other identifying characteristics of the components has been deposited at Tecnalía Research & Innovation. Further information can be observed from the product data sheets, which are part of the Technical Documentation for this ETA.

Insulation product

Factory-made uncoated panels made of MW according to EN 13162 “Thermal insulation products for buildings. Factory made mineral wool (MW) products. Specifications” shall be used, having the description and characteristics defined in the table below.

Description and characteristics	Standard	Value
Density (kg/m ³)		75-155
Thickness (mm)		50-200
Reaction to fire	EN 13501-1	Euroclass A1
Thermal conductivity (W/mK)	EN 12667	≤ 0.041
Thermal resistance (m ² K/W)	----	Defined in the declaration according to EN 13162
Thickness (mm)	EN 823	T5
Dimensional stability under specified temperature	EN 1604	DS (70,90)
Water absorption (short term)	EN 1609	WS (<1 kg/m ²)
Water absorption (long term)	EN 12087	WL(P) (<3 kg/m ²)
Water vapour diffusion resistance factor (μ)	EN 12086	MU1
Compressive strength		CS(10)20
Tensile strength perpendicular to the faces in dry conditions (kPa)	EN 1607	≥ 7.5





Meshes

Alkali resistant glass fibre mesh with mass per unit area of about 160 g/m² and mesh size of about 3.5 x 3.8 mm.

Characteristics	Reference	Value
Mass per unit area (g/m ²)	ETA 13/0392	160 ± 10%
Mesh size (mm)		3.5 x 3.8
Thickness (mm)		0.52 ±0.2
Ash content (625°C) (%)		82 ±1
Organic content (%)		20 ±4
Heat of combustion (PCS-value) (MJ/kg)	EN ISO 1716	5.80
Tensile strength (N/mm)	Without ageing	≥ 36
	After ageing	≥ 20
	Residual (%)	≥ 50
Deformation n.c. (%)		3.8

Alkali resistant glass fibre mesh with mass per unit area of about 330 g/m² and mesh size of about 6.0 x 6.0 mm.

Characteristics	Reference	Value
Mass per unit area (g/m ²)	ETA 13/0392	330 ± 10%
Mesh size (mm)		6 x 6
Thickness (mm)		0.80 ±0.2
Ash content (625°C) (%)		---
Organic content (%)		20 ±4
Heat of combustion (PCS-value) (MJ/kg)	EN ISO 1716	5.66
Tensile strength (N/mm)	Without ageing	≥ 50
	After ageing	≥ 20
	Residual (%)	≥ 50
Deformation n.c. (%)		4





Plastic fixings

Plastic fixings for external thermal insulation composite systems with render on concrete and masonry. According to EAD 330196-01-0604

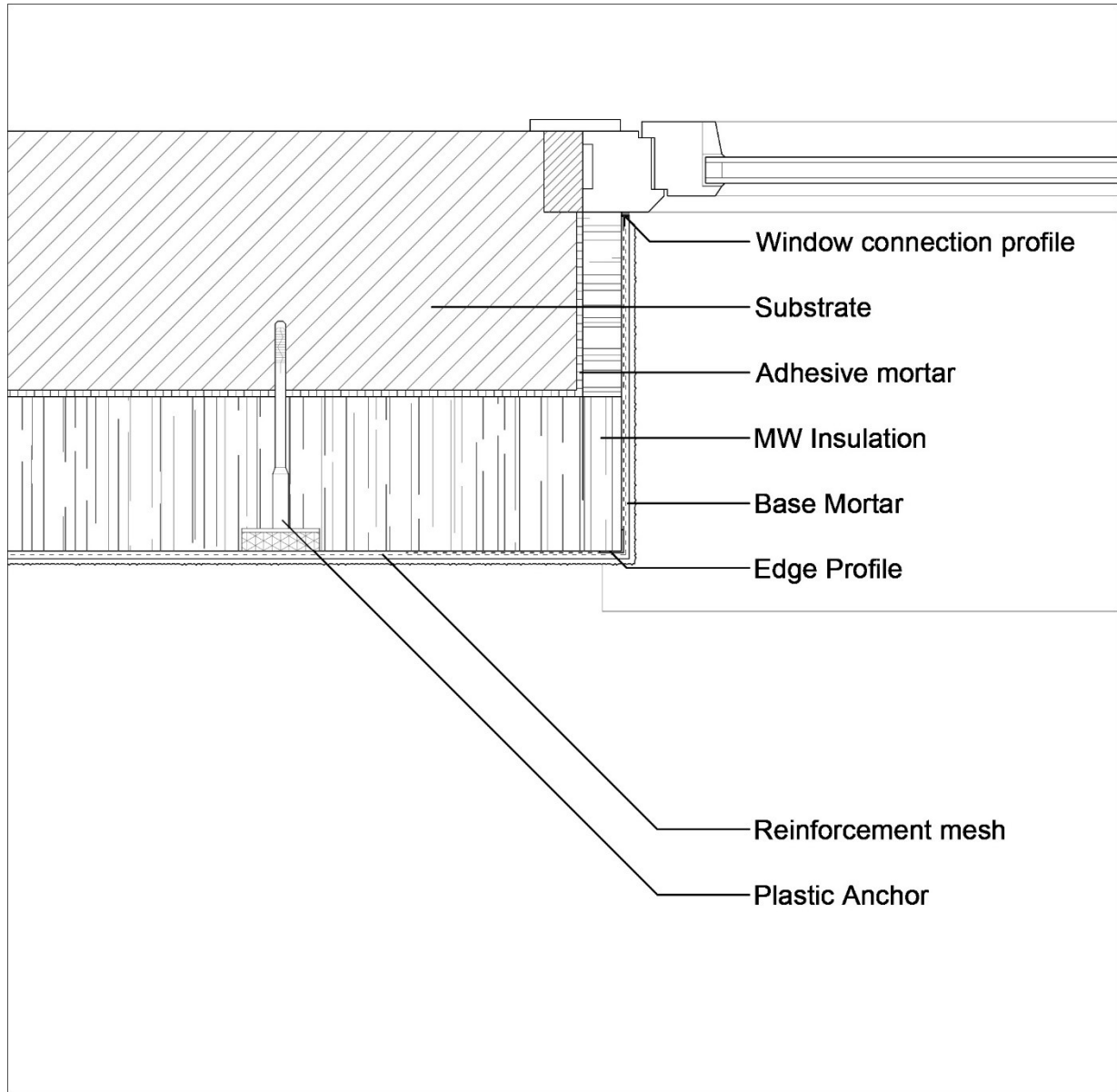
GENERAL CHARACTERISTICS

Plate diameter (mm)	≥60
Load resistance (kN)	≥1.25
Plate stiffness (kN/m)	≥0.50

Trade Name	Plate Diameter (mm)	Characteristic pull-out resistance	Plate stiffness (kN/mm)	Load at plate rupture (kN)
Ejotherm STR U 2G	60	See ETA 04/0023	0.6	2.08
EJOT H1 Eco	60	See ETA 11/0192	0.6	1.4
EJOT H3	60	See ETA 14/0130	0.6	1.25
Ejotherm S1 Short	60	See ETA 17/0991	0.7	1.5
Termoz CN8	60	See ETA 09/0394	0.6	1.7
Termoz PN8	60	See ETA 09/0171	0.6	1.7
Hilti HTR-P	60	See ETA 16/0116	0.6	1.4
Hilti HTS-P	60	See ETA 14/0400	0.6	1.4

In addition to this list, other fixings can be used provided that they comply with the above-mentioned characteristics as stated in the relevant ETA.





Window connection profile

Substrate

Adhesive mortar

MW Insulation

Base Mortar

Edge Profile

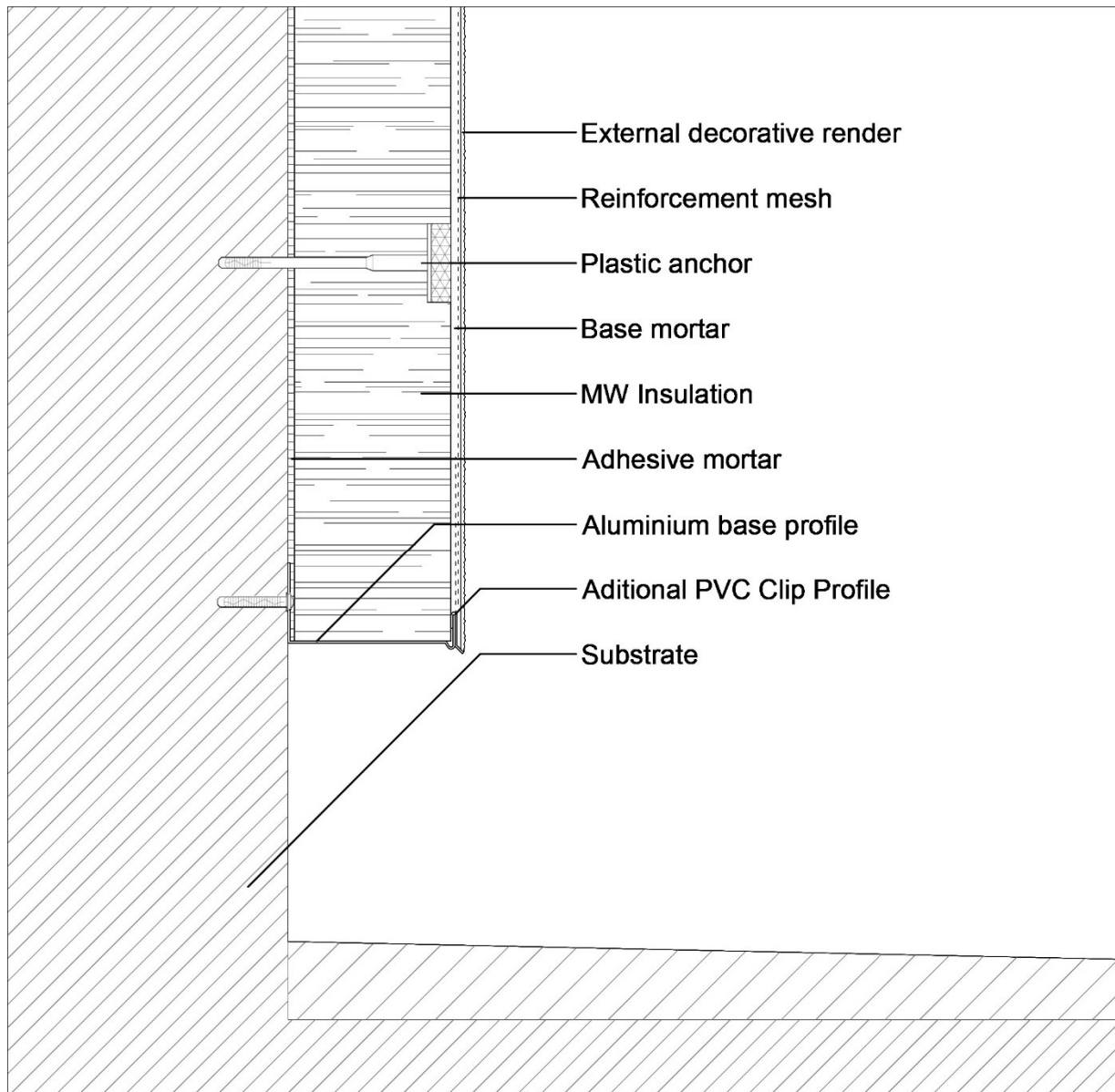
Reinforcement mesh

Plastic Anchor

JUNOTherm® LR: Horizontal cross section (window frame/jamb solution)

Annex 2: Constructive Details

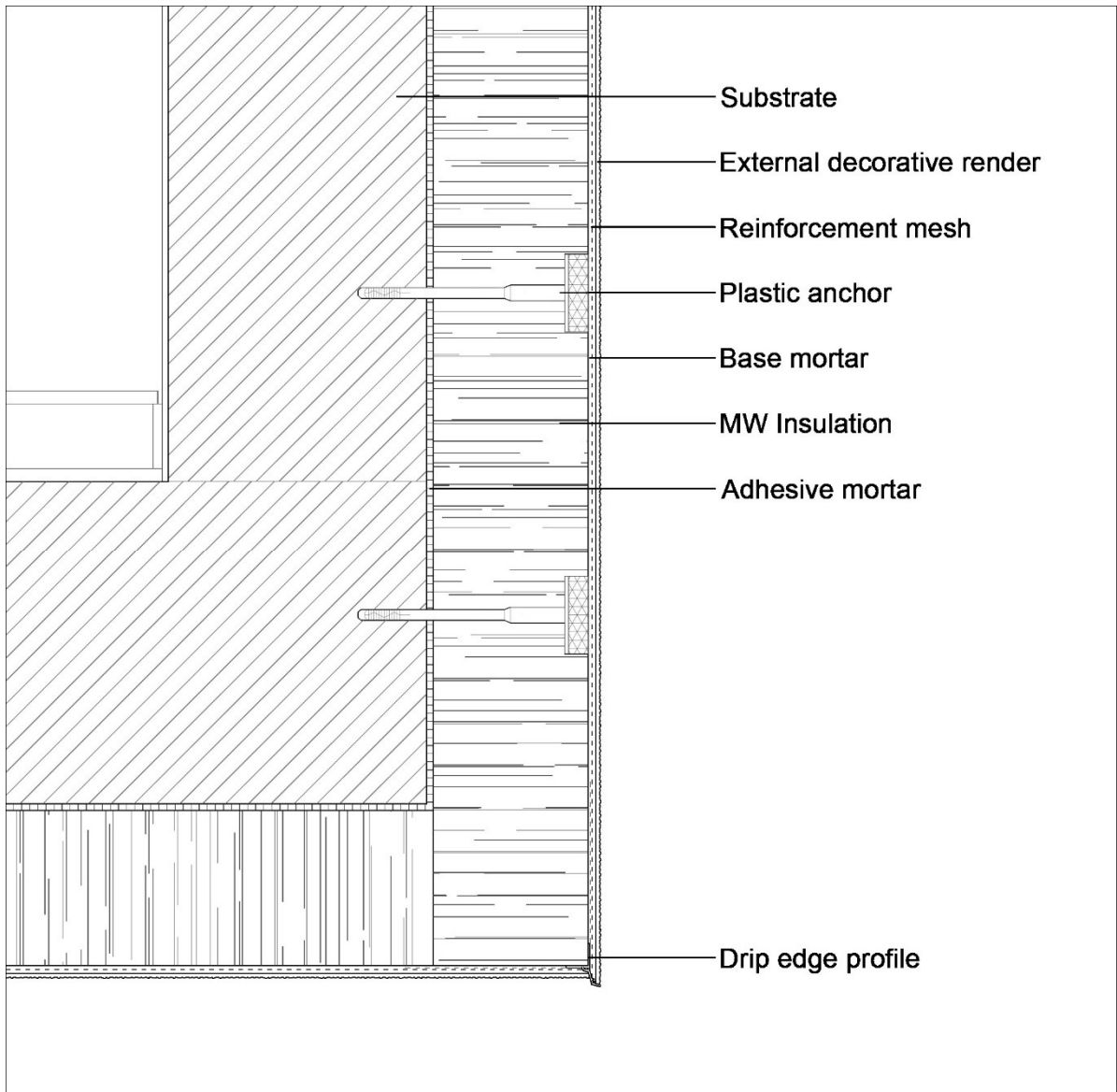
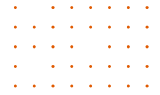




JUNOTherm® LR: Vertical cross section (base edge solution)

Annex 2: Constructive Details

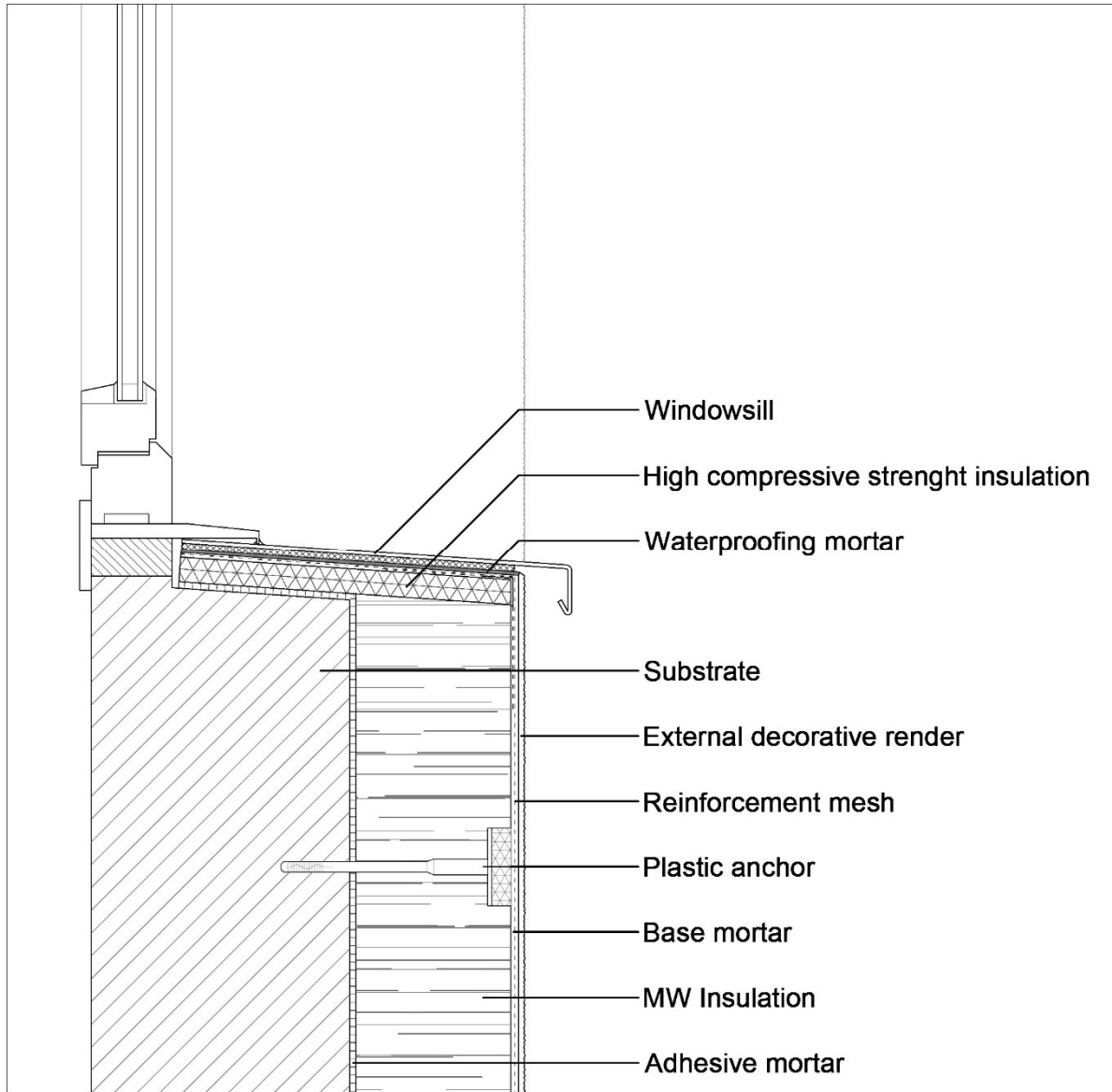




JUNOTherm® LR: Vertical cross section (lintel solution)

Annex 2: Constructive Details





JUNOTherm® LR: Vertical cross section (sill solution)

**Annex 2: Constructive
Details**

